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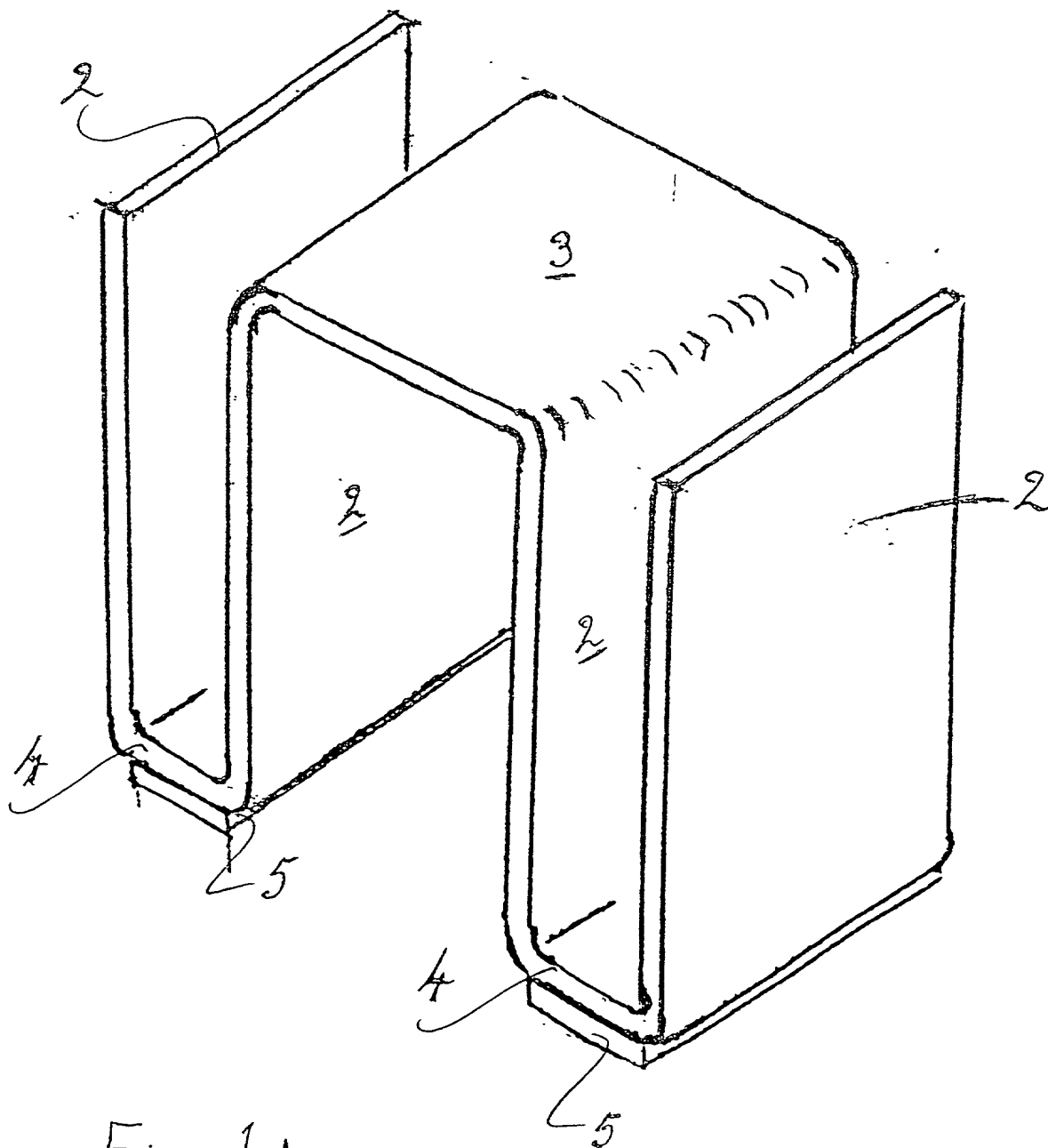


Fig. 1A

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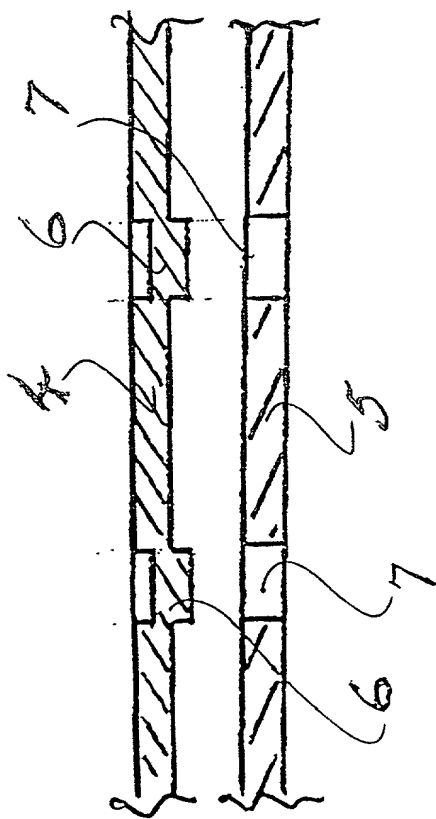
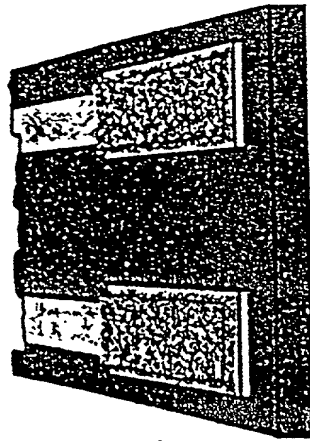


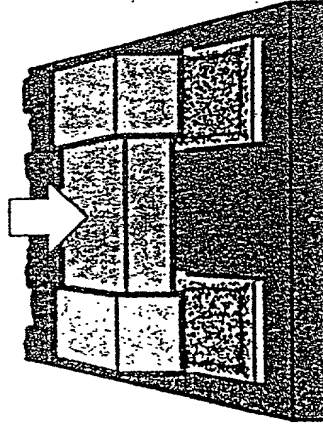
Fig. 1B

Reflow soldering procedure



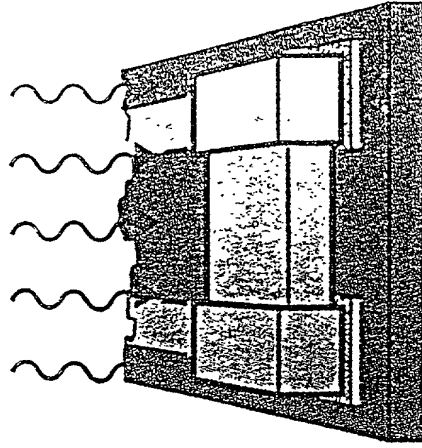
Screen print solder paste

Fig. 2A



Place component

Fig. 2B



Reflow solder

Fig. 2C

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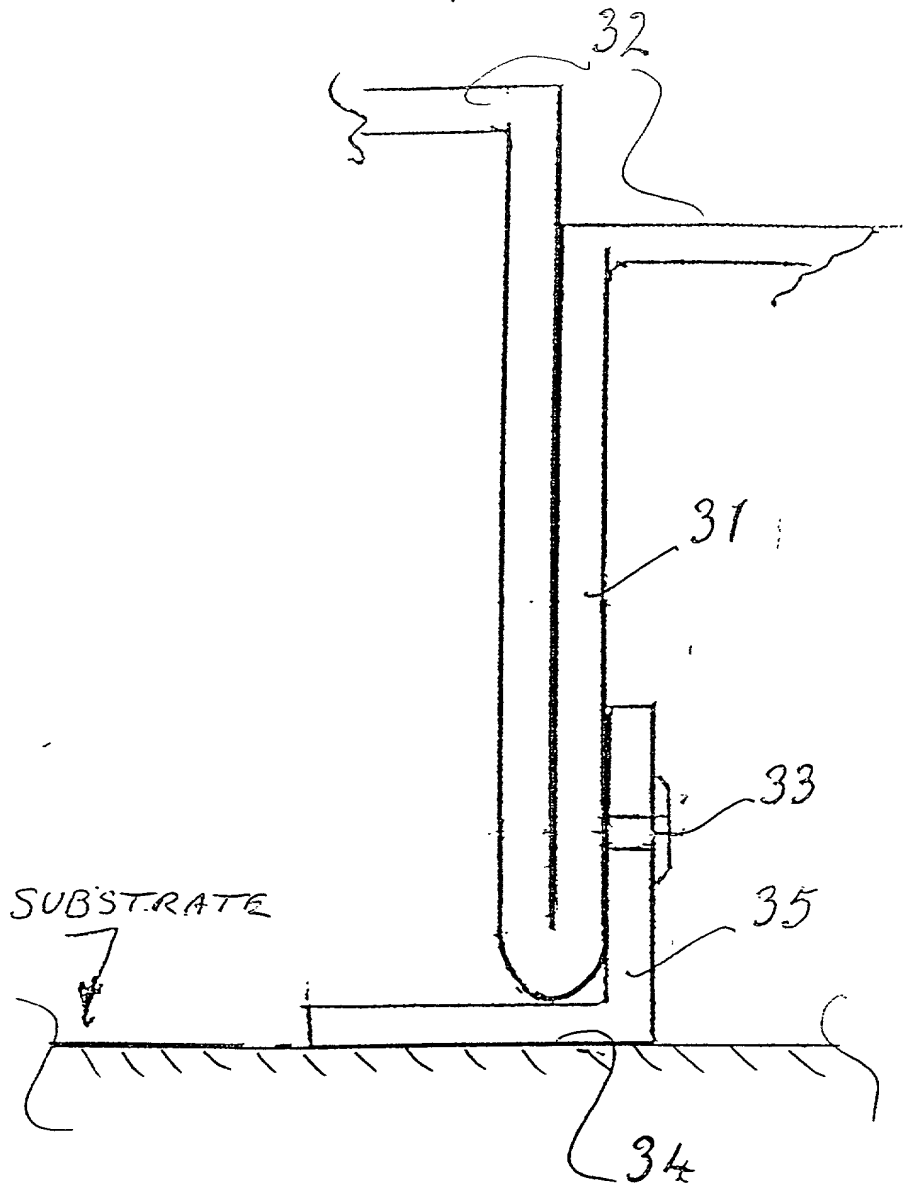


Fig. 3

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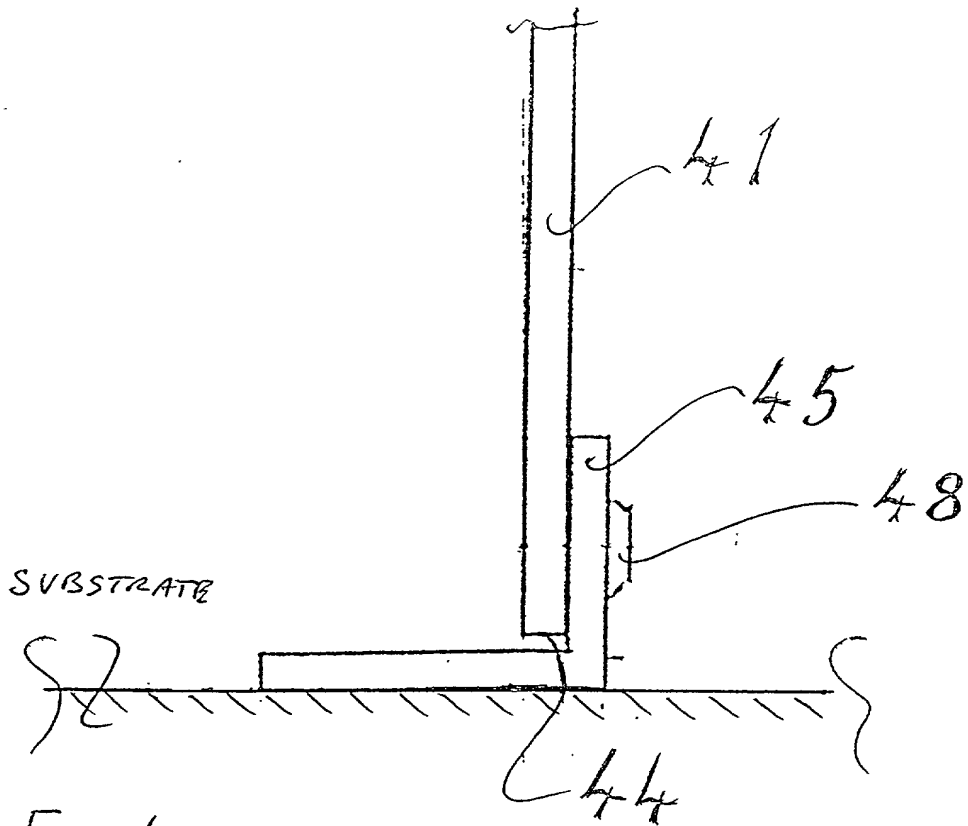


Fig. 4

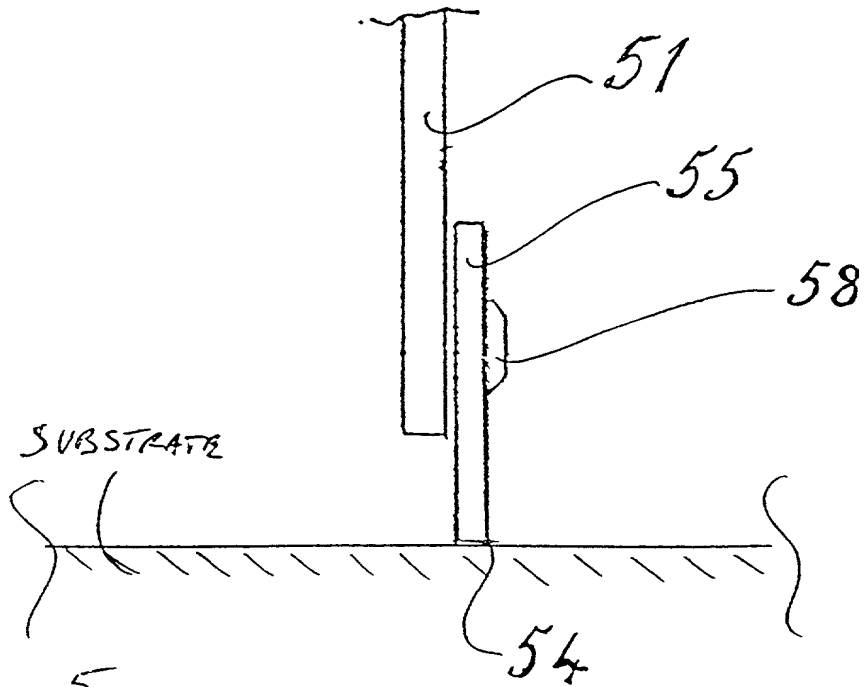


Fig. 5

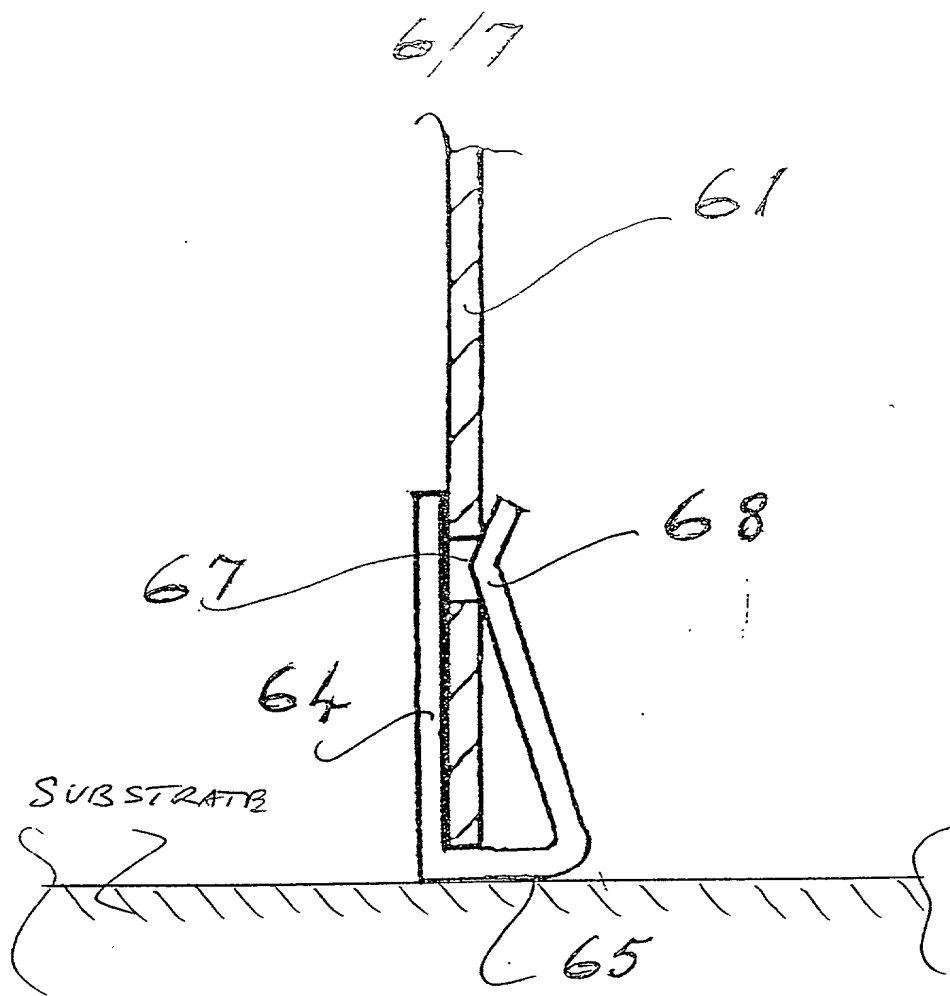


Fig. 6

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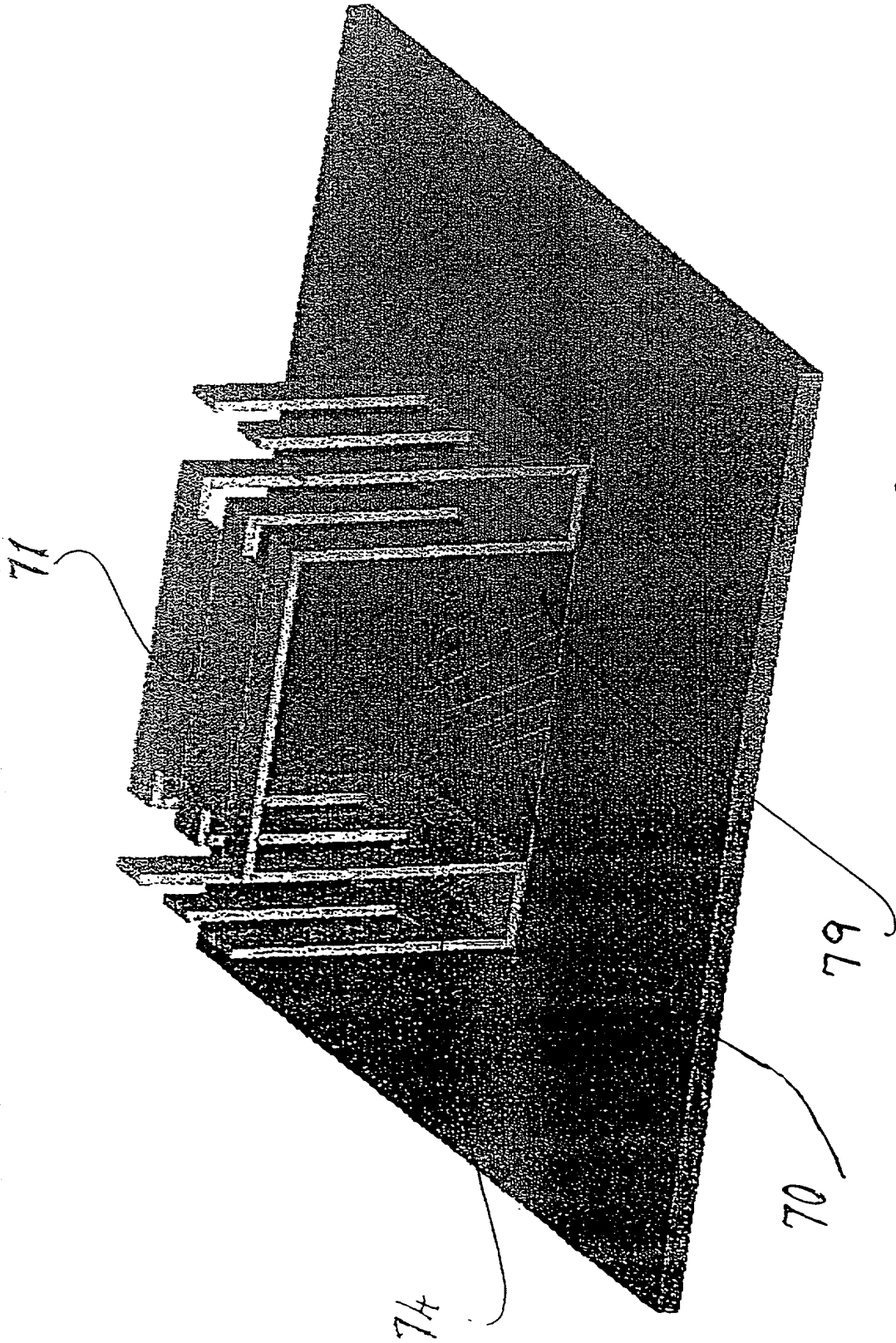


Fig. 7